

Garant**Clamping sleeve, cylindrical, ER collet: 40****Order data**

Order number	319291 40
GTIN	4045197943606
Item class	31V

Description**Version:****Quick-change boring bar system.**

To accept the external diameter in a standard boring bar holder or indexable drill holder.

Application:

For internal machining with boring bars.

Supplied with:

Including clamping nut with an external thread.

Note:

Pre-setting e.g. using GARANT No. 354760 VG1 or 355010 VGBASIC with reducer No. 354773 (sleeve No. 313291 size 25 with additional reducing adapter No. 319426; 319428 each in size 40/32).

ER collets can also be clamped directly.

Technical description

Clamping \varnothing	40 mm
$\varnothing d_1$	50 mm
suitable for	No. 319289

Base toolholder $\varnothing d_2$	64 mm
Thread M	M50×1.5
l_2 with exchangeable adapter	60.5 mm
l_2 with ER collet	28 mm
Type of product	Clamping sleeve